

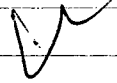
Work Order ID 107227

107227

Page 1

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Item ID: K10111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Skidtube 206
 Start Date: 9/23/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/23/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9583	A								
K10111	C								
100	DOCUMENT CONTROL	0.00							
1000									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP FOR D206-642-111 CHG008 FOR D206-642-113 CHG003	K10111 CHG003							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
27
9-89

131107

13-10-24
MLH



DAS
32
9-89

13/10/24

Work Order ID 107227

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Item ID: K10111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Skidtube 206
 Start Date: 9/23/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/23/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				1			
				DAS 27 9-89 B 11 07					
130 *130* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPP K10111 PPP D206-642-111 PPP D206-642-113 Location: <u>Plc 12</u> PPP rev: _____	0.00 0.00				DAS 6 9-89	13/11/13		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

13/11/13
 ME
 13-11-14

Picklist Print

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Page 1

Work Order ID: 107227
Parent Item: K10111
Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13
Start Qty: 1.00

Required Date: 9/23/13
Required Qty: 1.00

Comments: IPP: F01.11.08 Revised Step 5 and Added Inspection Level
21SM IPP REV:G 11.09.23 PER REV.B
DD VERF:EC IPP REV:H 11.11.14 AS PER DSI9583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A Bolt		Purchased	No			110	Each	1,393.0000	8	8			
	DAS 27 9-89												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20						DAS 33 9-89	
				122416		20							
				ST513		1373							
				123355		1373							
AN4-6A BOLT		Purchased	No			110	Each	1,288.0000	12	12			
	DAS 27 9-89												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		1256						DAS 33 9-89	
				M126317		1256							
				ST514		32							
				123355		30							
				M126175		2							
AN4C5A Bolt		Purchased	No			110	Each	127.0000	1	1			
	DAS 27 9-89												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST355		127						DAS 33 9-89	
				122599		70							
				123265		57							
AN5-10A BOLT		Purchased	No			110	Each	365.0000	4	4			
	DAS 27 9-89												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		50						DAS 33 9-89	
				122800		50							
				st503		315							
				M126180		315							

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Work Order ID: 107227
 Parent Item: K10111
 Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

ANS-11A
 BOLT Purchased No 110 Each 551.0000 4 4 DAS 33 9-89

DAS
 27
 9-89

Location	Loc Qty	Loc Code
ST514	92	
125388	92	
ST517	459	
123533	259	
M126105	200	

123533

AN6-44A
 Bolt Purchased No 110 Each 315.0000 2 2 DAS 33 9-89

DAS
 27
 9-89

Location	Loc Qty	Loc Code
ST341	315	
123265	315	

123265

D206-651-041
 206A/B GHW Manufactured No 110 Each 9.0000 1 1 DAS 33 9-89 13-11-05

DAS
 27
 9-89

Location	Loc Qty	Loc Code
FG122	2	
107405	2	
FG125	2	
101825	2	
79558	2	
91164	1	
PKG012	2	
107700	2	

107700

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Work Order ID: 107227

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No
Bushing

110 Each 1,109.0000 16 DAS 33 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	333	
101755	5	
104848	28	
106590	300	
ST014	732	
102204	126	
103022	200	
103642	200	
103643	200	
99029	6	

106590

D2661-1 Manufactured No
Saddle, LH, Fwd,Aft, Out

110 Each 9.0000 2 DAS 33 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	2	
80989	2	
MEZZ	6	
64559	4	
76730	2	
ST432	1	
95269	1	

1x B108612.

D2662-1 Manufactured No
Saddle, LH Fwd, Aft, In

110 Each 8.0000 2 DAS 33 9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	2	
80991	2	
ST433	6	
93781	4	
95271	2	

93781

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Work Order ID: 107227

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2712, Set Screw

Manufactured No

110 Each

491.0000

10

10

DAS
33
9-89

Location

Loc Qty

Loc Code

FG 50
29962 50
ST017 441
101775 250
102226 1
107365 190

1x102226
9x107365

D2884, Saddle Spacer

Manufactured No

110 Each

26.0000

2

2

DAS
33
9-89

Location

Loc Qty

Loc Code

FG 10
29453 10
ST020 16
104945 14
93687 2

104945

D2885, Saddle Spacer

Manufactured No

110 Each

15.0000

2

2

DAS
33
9-89

Location

Loc Qty

Loc Code

FG 10
29199 10
ST020 5
104345 2
93688 2
97226 1

1x104345

D3413, O-Ring

Manufactured No

110 Each

13.0000

1

1

DAS
33
9-89

Location

Loc Qty

Loc Code

ST264 11
107217 11
ST421 2
98167 2

107217

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Work Order ID: 107227

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

MS2104213

Purchased No

110 Each

Start Qty: 1.00

Required Qty: 1.00

Nut

4,221.0000

DAS

9-89

8

8

DAS

33

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

35

M126036

35

ST506

822

123900

814

124291

8

ST510a

3364

M126333

3364

DAS

9-89

12

12

DAS

33

9-89

126333

MS2104214

Purchased No

110 Each

2,730.0000

DAS

9-89

Locknut

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

2228

m126275

2228

ST510a

252

m126333

252

ST518

158

124231

158

12

12

DAS

33

9-89

126275

MS2104216

Purchased No

110 Each

59.0000

2

2

DAS

33

9-89

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

59

m126275

59

126275

13-11-05

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Work Order ID: 107227

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased No

110 Each

392.0000

1

DAS
33
9-89

Washer

DAS
27
1-89

Location

Loc Qty

Loc Code

FP001	135	
119097	135	
ST292	257	
119097	11	
123248	47	
123355	199	

123248

NAS1149D0363J

Purchased No

110 Each

5,433.0000

8

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001	1	
123248	1	
ST294	251	
113068	11	
124392	240	
ST510a	5181	
m126319	5181	

DAS
33
9-89

126319

NAS1149D0463J

Purchased No

110 Each

2,231.0000

24

WASHER

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001	2	
122441	2	
ST007	24	
121912	24	
ST294	135	
119097	1	
124198	35	
124778	99	
ST510a	2070	
M126221	2070	

DAS
33
9-89

126221

13-11-05

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Work Order ID: 107227

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/23/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

5,128.0000

8

8

DAS
33

Washer

9-89

9-89

Location

Loc Qty

Loc Code

ST294

109

123248

42

123355

12

m125807

55

ST298

91

122452

91

ST510a

4928

m126319

4928

DAS
27
9-89

NAS1149D0663J

Purchased

No

110

Each

1,959.0000

4

4

DAS
33
9-89

Washer

9-89

Location

Loc Qty

Loc Code

ST294

1260

M126284

1260

ST510a

699

M126334

699

DAS
27
9-89

126319

13-11-05

126284

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10-11-12

Ref only

DAS
27
8-89

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10111	D206-642-111	D206-642-113
1	D206-651-041	(1)	1	1
2	D2652	(16)	16	16
3	D3413-1	(1)	1	1
4	D2661-1	(2)	2	2
5	D2662-1	(2)	2	2
6	D2712	(10)	10	10
7	D2884	(2)	2	2
8	D2885	(2)	2	2
9	AN3-41A	(8)	8	8
10	AN4C5A	(1)	1	1
11	AN4-6A	(12)	12	12
12	AN5-7A		8	
13	AN5-10A	(4)		4
14	AN5-11A	(4)		4
15	AN6-44A	(2)	2	2
16	NAS1149D0363J	(8)	8	8
17	NAS1149D0463J	(24)	24	24
18	NAS1149D0563J	(8)	8	8
19	NAS1149D0663J	(4)	4	4
20	MS21042-3 (OR L3)	(8)	8	8
21	MS21042-4 (OR L4)	(12)	12	12
22	MS21042-6 (OR L6)	(2)	2	2
23	NAS1149C0463R	(1)	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>140</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>FE</i>	K10111	SHEET 1 OF 1
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
DATE	11.11.10	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	